

CLAIMS

WHAT IS CLAIMED IS:

1. A method comprising:  
forming a central aperture in a substrate;  
5 forming an electrically conductive trace on a first  
surface of said substrate, said trace comprising a tab;  
and  
supporting an image sensor in said central aperture  
by said tab.
- 10 2. The method of Claim 1 further comprising forming  
an interconnection ball aperture in said substrate, an  
end of said trace sealing said interconnection ball  
aperture at said first surface of said substrate.
- 15 3. The method of Claim 2 further comprising forming  
an interconnection ball in said interconnection ball  
aperture.
- 20 4. The method of Claim 3 wherein said  
interconnection ball is electrically connected to said  
trace.
- 25 5. The method of Claim 1 wherein said supporting  
comprises flip chip mounting said image sensor to said  
tab.
- 30 6. The method of Claim 1 wherein said supporting  
comprises forming a bump between a bond pad on a first  
surface of said image sensor and said tab.
- 35 7. The method of Claim 6 wherein said image sensor  
further comprises an active area on said first surface of  
said image sensor, said active area being unobstructed by  
said tab.
8. The method of Claim 7 further comprising  
coupling a window to said first surface of said image

sensor, said window covering and protecting said active area.

9. The method of Claim 8 further comprising  
5 directing radiation at said image sensor, said radiation striking said window, passing through said window, and striking said active area, said active area responding to said radiation.

10 10. The method of Claim 7 wherein said tab extends below a periphery of said central aperture.

11. The method of Claim 1 wherein said forming an electrically conductive trace comprises:

15 coupling an electrically conductive sheet to said first surface of said substrate; and  
patterning said sheet to form said trace.

12. The method of Claim 1 wherein an image sensor  
20 substrate comprises a plurality of substrates comprising said substrate, said method further comprising singulating said image sensor substrate.

13. A method of forming an image sensor package  
25 comprising:

forming a central aperture in a substrate;  
forming interconnection ball apertures in said substrate;

forming traces coupled to a first surface of said  
30 substrate, said traces comprising tabs projecting beyond a sidewall of said central aperture, wherein ends of said traces seal said interconnection ball apertures at said first surface of said substrate;

supporting an image sensor in said central aperture  
35 by said tabs; and

forming interconnection balls in said interconnection ball apertures, said interconnection

balls being electrically connected to said ends of said traces.

14. The method of Claim 13 wherein said supporting  
5 comprises forming bumps between bond pads of said image sensor and said tabs.

15. The method of Claim 14 wherein a first surface  
of said image sensor comprises said bond pads and an  
10 active area, said active area being unobstructed by said tabs.

16. The method of Claim 13 wherein said supporting  
comprises flip chip mounting said image sensor to said  
15 tabs.

17. The method of Claim 13 wherein an image sensor  
substrate comprises a plurality of substrates comprising  
said substrate, said method further comprising  
20 singulating said image sensor substrate.

18. A method of forming an image sensor package  
comprising:

forming a central aperture in a substrate;

25 forming an interconnection ball aperture in said  
substrate;

coupling a first surface of an electrically  
conductive sheet to a first surface of said substrate,  
said sheet covering said central aperture and said  
30 interconnection ball aperture at said first surface of  
said substrate;

forming a first mask on a second surface of said  
substrate, said first mask filling said central aperture  
and said interconnection ball aperture;

35 forming a second mask on a second surface of said  
sheet, said second mask covering and protecting a trace  
region of said sheet and exposing an etch region of said  
sheet;

removing said etch region of said sheet, wherein  
said trace region forms a trace, said trace comprising a  
tab projecting below said central aperture, said trace  
further comprising an end sealing said interconnection  
5 ball aperture;

removing said first mask and said second mask;

forming a bump between a bond pad of an image sensor  
and said tab, said image sensor being supported in said  
central aperture by said tab; and

10 forming an interconnection ball in said  
interconnection ball aperture, said interconnection ball  
being electrically connected to said end of said trace.

19. The method of Claim 18 further comprising  
15 covering and protecting an active area on a first surface  
of said image sensor with a window.

20. The method of Claim 19 wherein said active area  
is unobstructed by said tab.

21. The method of Claim 18 wherein an image sensor  
substrate comprises a plurality of substrates comprising  
said substrate, said method further comprising  
singulating said image sensor substrate.